



## Mazak Nexus 5 Axis Quickturn Lathe Programmer/Setter-Operator

### The Business

ALM Engineering Solutions manufacture a wide range of precision components for the oil, gas, subsea, automotive, medical and heavy plant markets. Based in Newton Aycliffe, the business employs the latest machining centres, lathes and robotics to position itself as a highly competitive, profitable business. Continual re-investment in the business ensures tooling, plant, training and support services are always of the highest level.

Due to a recent investment in three new Mazak machines we are able to offer a rare opportunity to join our award winning, progressive, focussed and up modern organisation which is committed to its staff, providing training and career progression opportunities.

### The Role

The work ranges from one offs to medium batch sizes and you will need to be fully conversant with Mazatrol programming, working to complex drawings with minimal supervision to produce components to fine tolerances in a range of basic and exotic materials. This will involve specification and selection of correct tooling such as port tooling and gauges. You will be able to programme work using both main and sub-spindles as well as Y axis milling and take full responsibility for in-process inspection. We operate a variety of inspection methods including CMM's and you would be expected to use this machine as part of your role (training is available).

Knowledge of Fanuc programming will be advantageous but is not essential as further training will be available.

### The Package

Currently we operate a rotating two shift system Monday – Friday with an additional weekend shift.

Basic Hours 7:00 – 15:00 & 15:00 – 23:00 Monday to Friday

Overtime is also available from time to time.

Hourly rate - £11.00 - £13.00 per hour inc shift allowance (Lunch breaks are paid for)

Holidays – 28 days inc statutory days.

Additional benefits

Company Pension Scheme

Company Life Insurance Policy

### How to apply

Initially, we would like to see a copy of your up to date CV and any other relevant information you feel will support your application, following which you may be invited for a work trial on the relevant machine to confirm your abilities.

Please forward your CV and supporting information to [lesleythompson@almproducts.co.uk](mailto:lesleythompson@almproducts.co.uk) or by post to

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Heighington Lane Business Park, Newton Aycliffe, DL5 6SH